

DRILL & TAP COMBO & SETS

Magnum Super Premium

SP-18TD



Includes corresponding drill with tap in a durable metal case.

TAP & DRILL SETS

SP-18TD (SPIRAL POINT, NC)

Part No.	Description of Sizes
57580	
190-AG Drill Sizes	#36, 29, 25, 21, 7, F, 5/16, U & 27/64.
20-AG Tap Sizes	6-32, 8-32, 10-24, 10-32, 1/4-20 & 5/16-18, 3/8-16, 7/16-14 & 1/2-13.

SP-18TDM (SPIRAL POINT, METRIC)

Part No.	Description of Sizes
57990	
170-AG Drill Sizes (mm)	2.05, 2.50, 2.90, 3.30, 4.20, 5.00, 6.70, 8.50 & 10.20.
21-AG Tap Sizes (mm)	2.5-.45, 3.0-.50, 3.5-.60, 4.0-.70, 5.0-.80, 6.0-1.00, 8.0-1.25, 10.0-1.50 & 12.0-1.75.

SP-18TDF (SPIRAL POINT, NF)

Part No.	Description of Sizes
58010	
190-AG Drill Sizes	#33, 29, 25, 21, 3, 1, Q, 25/64 & 29/64.
20-AG Tap Sizes	6-40, 8-36, 10-24, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20 & 1/2-20.

SP-12TD (SPIRAL POINT, NC)

Part No.	Description of Sizes
58501	
190-AG Drill Sizes	#36, 29, 25, 21, 7, F,
20-AG Tap Sizes	6-32, 8-32, 10-24, 10-32, 1/4-20 & 5/16-18.

SF-18TDC (STRAIGHT FLUTE, NC)

Part No.	Description of Sizes
60930	
190-AG Drill Sizes	#36, 29, 25, 21, 7, F, 5/16, U & 27/64.
24-AG Tap Sizes	6-32, 8-32, 10-24, 10-32, 1/4-20, 5/16-18, 3/8-16, 7/16-14 & 1/2-13.

SF-18TDF (STRAIGHT FLUTE, NF)

Part No.	Description of Sizes
60940	
190-AG Drill Sizes	#33, 29, 25, 21, 3, 1, Q, 25/64 & 29/64.
24-AG Tap Sizes	6-40, 8-36, 10-24, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20 & 1/2-20.

SF-10TD (STRAIGHT FLUTE, NC)

Part No.	Description of Sizes
58500	
190-AG Drill Size	31/64.
130-AG Drill Sizes	17/32, 21/32, 49/64 & 7/8.
24-AG Tap Sizes	9/16-12, 5/8-11, 3/4-10, 7/8-9 & 1-8.

B-18TD BRIGHT FINISH 118° POINT - DRILL & TAP COMBO SET

Part No.	Description of Sizes
60541	
Type 100 Drill Sizes	#36, 29, 25, 21, 7, F, 5/16, U & 27/64.
Type 20 Tap Sizes	6-32, 8-32, 10-24, 10-32, 1/4-20 7 5/16-18, 3/8-16, 7/16-14 & 1/2-13.

COMBINATION DRILL & TAP

Type 40-AG

- Hi-Molybdenum tool steel ensures longer tool life.
- Combination drill and taps are ideally suited for on-site tapping in construction, maintenance and repair, assembly, production environments.
- The self-centering helical point provides excellent drilling precision and accuracy.



Part No.	Size	Part No.	Size	METRIC
73770	4-40	73880	12-28	
73780	4-48	73890	1/4-20	Part No. MM Size
73790	5-40	73900	1/4-28	85921 3.0 x 0.5
73800	5-44	73910	5/16-18	85931 4.0 x 0.7
73810	6-32	73920	5/16-24	85941 5.0 x 0.8
73820	6-40	73930	3/8-16	85951 6.0 x 1.00
73830	8-32	73940	3/8-24	85961 7.0 x 1.00
73840	8-36	73950	7/16-14	85971 8.0 x 1.25
73850	10-24	73960	7/16-20	85991 10.0 x 1.50
73860	10-32	73970	1/2-13	86001 12.0 x 1.75
73870	12-24	73980	1/2-20	

SETS DT-7F & DT-7C

Part No.	Description of Sizes
73991	7 pc set
40-AG - DT-7F	8-36, 10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20
73990	7 pc set
40-AG - DT-7C	8-32, 10-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13

DRILL & TAP COMBO

Type 34-AG

- Includes the correct drill with corresponding size tap on a hanging card.
- Both tools are gold surface treated for maximum lubricity, and precision ground for the ultimate in accuracy and performance.
- Hi-Molybdenum super premium twist drill combined with the corresponding Hi-Tungsten Magnum spiral point tap.

Part No.	Thread Size	Drill Size	Part No.	Thread Size	Drill Size
51807	6-32	36	51897	1/4-28	3
51817	6-40	33	51907	5/16-18	F
51827	8-32	29	51917	5/16-24	I
51837	8-36	29	51927	3/8-16	5/16
51847	10-24	25	51937	3/8-24	Q
51857	10-32	21	51947	7/16-14	U
51867	12-24	16	51957	7/16-20	25/64
51877	12-28	14	51967	1/2-13	27/64
51887	1/4-20	7	51977	1/2-20	29/64

Carded Hanging Display

38 Piece MRO Pro-Pack Drilling & Tapping Combo Carded Super Premium Black & Gold Twist Drill combined with the Corresponding Hi-Tungsten Spiral Point Gold Tap.

Part No. 52001

One Each of	Two Each of	Three Each of	Four Each of
6-32	8-32	5/16-18	1/4-20
6-40	8-36	3/8-16	
12-24	10-24	7/16-14	
12-28	10-32	1/2-13	
	1/4-28		
	5/16-24		
	3/8-24		
	7/16-20		
	1/2-20		