

# Jobber Length

## NAS 907B - METRIC

### Type 170-AG

#### Magnum Super Premium - 135° Split Point, NAS 907B

- 135° split point provides fast penetration and accurate starting without a center punch.
- Withstands substantially higher drilling temperature while maintaining sharpness.



**Type 170-AG**

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

### METRIC

Part #	Dia. MM	Overall Length		Flute Length		Qty. per/pack
		MM	Inches	MM	Inches	
48760	0.70	32	1-1/4	10	25/64	10
48780	0.80	35	1-3/8	13	1/2	10
48790	0.85	38	1-1/2	16	5/8	10
48800	0.90	38	1-1/2	16	5/8	10
49990	0.95	38	1-1/2	16	5/8	10
48690	0.98	38	1-1/2	16	5/8	10
48820	1.00	41	1-5/8	17	11/16	10
48750	1.05	41	1-5/8	17	11/16	10
48840	1.10	44	1-3/4	19	3/4	10
48850	1.15	44	1-3/4	19	3/4	10
23270	1.18	44	1-3/4	19	3/4	10
48860	1.20	48	1-7/8	22	7/8	10
48870	1.25	48	1-7/8	22	7/8	10
48880	1.30	48	1-7/8	22	7/8	10
48890	1.35	48	1-7/8	22	7/8	10
48900	1.40	48	1-7/8	22	7/8	10
48910	1.45	48	1-7/8	22	7/8	10
48920	1.50	48	1-7/8	22	7/8	10
48930	1.55	48	1-7/8	22	7/8	10
48940	1.60	48	1-7/8	22	7/8	10
48950	1.65	51	2	25	1	10
48960	1.70	51	2	25	1	10
48970	1.75	51	2	25	1	10
48980	1.80	51	2	25	1	10
49000	1.90	51	2	25	1	10
49020	2.00	51	2	25	1	10
49030	2.05	54	2-1/8	29	1-5/32	10
49040	2.10	54	2-1/8	29	1-5/32	10
49060	2.20	57	2-1/4	32	1-1/4	10
49080	2.30	57	2-1/4	32	1-1/4	10
49100	2.40	60	2-23/64	35	1-3/8	10
49120	2.50	60	2-23/64	35	1-3/8	10
49130	2.60	64	2-1/2	37	1-29/64	10
49140	2.70	64	2-1/2	37	1-15/32	10
49150	2.80	67	2-5/8	38	1-1/2	10
49160	2.90	70	2-3/4	41	1-5/8	10
49170	3.00	70	2-3/4	41	1-5/8	10
49180	3.10	70	2-3/4	41	1-5/8	10
49190	3.20	70	2-3/4	41	1-5/8	10
49200	3.30	73	2-7/8	45	1-3/4	10
49210	3.40	73	2-7/8	45	1-3/4	10
49220	3.50	73	2-7/8	45	1-3/4	10
49230	3.60	76	3	48	1-7/8	10
49240	3.70	76	3	48	1-7/8	10
49250	3.80	76	3	48	1-7/8	10
49260	3.90	79	3-1/8	51	2	10

Part #	Dia. MM	Overall Length		Flute Length		Qty. per/pack
		MM	Inches	MM	Inches	
49270	4.00	83	3-1/4	54	2-1/8	10
49280	4.10	83	3-1/4	54	2-1/8	10
49290	4.20	83	3-1/4	54	2-1/8	10
49300	4.30	83	3-1/4	54	2-1/8	10
49310	4.40	86	3-3/8	56	2-13/64	10
49320	4.50	86	3-3/8	56	2-13/64	10
49330	4.60	86	3-3/8	56	2-13/64	10
49340	4.70	89	3-1/2	59	2-21/64	10
49350	4.80	89	3-1/2	59	2-21/64	10
49360	4.90	92	3-5/8	62	2-7/16	10
49370	5.00	92	3-5/8	62	2-7/16	10
49380	5.10	92	3-5/8	62	2-7/16	10
49390	5.20	95	3-3/4	64	2-1/2	10
49400	5.30	95	3-3/4	64	2-1/2	10
49410	5.40	95	3-3/4	64	2-1/2	10
49420	5.50	95	3-3/4	64	2-1/2	10
49430	5.60	98	3-7/8	67	2-5/8	10
49440	5.70	98	3-7/8	67	2-5/8	10
49450	5.80	98	3-7/8	67	2-5/8	10
49460	5.90	98	3-7/8	67	2-5/8	10
49470	6.00	102	4	70	2-3/4	10
49480	6.10	102	4	70	2-3/4	10
49490	6.20	102	4	70	2-3/4	10
49500	6.30	102	4	70	2-3/4	10
49510	6.40	105	4-1/8	73	2-7/8	10
49520	6.50	105	4-1/8	73	2-7/8	10
49530	6.60	105	4-1/8	73	2-7/8	10
49540	6.70	105	4-1/8	73	2-7/8	10
49550	6.80	105	4-1/8	73	2-7/8	10
49560	6.90	105	4-1/8	73	2-7/8	10
49570	7.00	105	4-1/8	73	2-7/8	10
49580	7.10	108	4-1/4	75	2-61/64	10
49590	7.20	108	4-1/4	75	2-61/64	10
49600	7.30	108	4-1/4	75	2-61/64	10
49610	7.40	111	4-3/8	78	3	10
49620	7.50	111	4-3/8	78	3	5
49630	7.60	111	4-3/8	78	3	5
49640	7.70	114	4-1/2	81	3-3/16	5
49650	7.80	114	4-1/2	81	3-3/16	5
49660	7.90	114	4-1/2	81	3-3/16	5
49670	8.00	114	4-1/2	81	3-3/16	5
49680	8.10	117	4-9/16	84	3-5/16	5
49690	8.20	117	4-9/16	84	3-5/16	5
49700	8.30	117	4-9/16	84	3-5/16	5
49710	8.40	121	4-3/4	87	3-27/64	5

Metric sizes continued on page 9

# Jobber Length

## NAS 907B - METRIC



**Type 170-AG**

Recommended for use in work hardening grades of stainless steel and other hard metal drilling applications.

### Type 170-AG

### Magnum Super Premium - NAS 907B 135° Split Point

- 135° split point provides fast penetration and accurate starting without a center punch.
- Withstands substantially higher drilling temperature while maintaining sharpness.

### METRIC

Part #	Dia.		Overall Length		Flute Length		Qty. per/pack	Part #	Dia.		Overall Length		Flute Length		Qty. per/pack
	MM	Inches	MM	Inches	MM	Inches			MM	Inches	MM	Inches	MM	Inches	
49720	8.50		121	4-3/4	87	3-27/64	5	12470	10.90		140	5-1/2	103	4-1/16	5
49730	8.60		121	4-3/4	87	3-27/64	5	49910	11.00		140	5-1/2	103	4-1/16	5
49740	8.70		121	4-3/4	87	3-27/64	5	12480	11.10		140	5-1/2	103	4-1/16	5
49750	8.80		124	4-7/8	89	3-1/2	5	49920	11.20		143	5-5/8	106	4-7/32	5
49760	8.90		124	4-7/8	89	3-1/2	5	50240	11.30		143	5-5/8	106	4-7/32	5
49770	9.00		124	4-7/8	89	3-1/2	5	12490	11.40		143	5-5/8	106	4-7/32	5
49780	9.10		124	4-7/8	89	3-1/2	5	49930	11.50		143	5-5/8	106	4-7/32	5
49790	9.20		127	5	92	3-5/8	5	12500	11.60		143	5-5/8	106	4-7/32	5
49800	9.30		127	5	92	3-5/8	5	50250	11.70		146	5-3/4	110	4-11/32	5
49810	9.40		127	5	92	3-5/8	5	49940	11.80		146	5-3/4	110	4-11/32	5
49820	9.50		127	5	92	3-5/8	5	12520	11.90		146	5-3/4	110	4-11/32	5
49830	9.60		130	5-1/8	95	3-3/4	5	49950	12.00		149	5-7/8	111	4-3/8	5
49840	9.70		130	5-1/8	95	3-3/4	5	12530	12.10		149	5-7/8	111	4-3/8	5
49850	9.80		130	5-1/8	95	3-3/4	5	49960	12.20		149	5-7/8	111	4-3/8	5
49860	9.90		130	5-1/8	95	3-3/4	5	50260	12.30		149	5-7/8	111	4-3/8	5
49870	10.00		130	5-1/8	95	3-3/4	5	12540	12.40		149	5-7/8	111	4-3/8	5
12450	10.10		130	5-1/8	95	3-3/4	5	49970	12.50		152	6	114	4-1/2	5
49880	10.20		133	5-15/64	98	3-7/8	5	12550	12.60		152	6	114	4-1/2	5
12510	10.30		133	5-15/64	98	3-7/8	5	12570	12.70		152	6	114	4-1/2	5
50220	10.40		133	5-15/64	98	3-7/8	5	50270	12.80		152	6	114	4-1/2	5
49890	10.50		133	5-15/64	98	3-7/8	5	12560	12.90		152	6	114	4-1/2	5
12460	10.60		133	5-15/64	98	3-7/8	5	49980	13.00		152	6	114	4-1/2	5
50230	10.70		133	5-1/4	98	3-5/8	5								
49900	10.80		140	5-1/2	103	4-1/16	5								

Larger sizes in 130-AGM section page 46