

Hole Expansion Tools & Sets

CAR REAMERS & HEX NUT REAMERS

Part #	Diameter Inches	Point Diameter	Min. Starting Hole Size	Overall Length	Shank Dia.
06390	3/8	0.250	5/16	4-5/8	3/8
06400	1/2	0.281	3/8	5-7/8	1/2
06410	9/16	0.343	7/16	5-7/8	1/2
06420	5/8	0.343	7/16	6-3/8	1/2
06430	11/16	0.375	15/32	6-3/8	1/2
06440	3/4	0.406	1/2	6-7/8	1/2
06450	13/16	0.468	35/64	6-7/8	1/2
06460	7/8	0.500	19/32	6-7/8	1/2
06470	15/16	0.585	5/8	6-7/8	1/2
06480	1"	0.594	7/8	6-7/8	1/2
06484	1-1/4	0.719	1"	6-7/8	1/2

SET	TYPE 50-AG	Includes
12270	CR-4SP	3/8, 1/2, 5/8, 3/4

Part #	Diameter Inches	Point Diameter	Min. Starting Hole Size	Overall Length	Shank Dia.
06381	5/16	0.215	17/64	4-5/8	5/16
06391	3/8	0.250	5/16	4-5/8	3/8
06501	7/16	0.250	3/8	5-7/8	7/16
06401	1/2	0.281	3/8	5-7/8	1/2
06411	9/16	0.343	7/16	5-7/8	1/2
06421	5/8	0.343	7/16	6-3/8	1/2
06432	0.652	0.375	15/32	6-3/8	1/2
06431	11/16	0.375	15/32	6-3/8	1/2
06441	3/4	0.406	1/2	6-7/8	1/2
06531	0.776	0.406	1/2	6-7/8	1/2
06451	13/16	0.468	35/64	6-7/8	1/2
06461	7/8	0.500	19/32	6-7/8	1/2
06471	15/16	0.585	5/8	6-7/8	1/2
06481	1	0.594	7/8	6-7/8	1/2
06491	1-1/16	0.807	7/8	6-7/8	1/2
06482	1-1/4	0.719	1	6-7/8	1/2

SET	TYPE 51-AG	Includes
12271	CR-4FS	3/8, 1/2, 5/8, 3/4
12281	SM-4FS	5/16, 3/8, 7/16, 1/2

Type 50-AG

Car Reamers, Standard Flute
3-Flats on Shank



- These reamers are especially designed for the reaming of structural steel plates commonly found in truck frames, rail cars, bridges, and pressure vessels.
- For use in enlarging previously formed or drilled holes.
- All tools are constructed with left-hand spiral and right-hand cut.

Type 51-AG

Car Reamers - Fast Spiral
Hole Buster™, Super Premium
3-Flats on Shank



- Special Hi-Tungsten tool steel, gold surface treated body and clearance for maximum lubricity.
- These reamers are especially designed for the reaming of structural steel plates commonly found in truck frames, rail cars, bridges, and pressure vessels.
- The 51-AG, with the fast spiral, is the more aggressive of the two styles. It also will fit the needs of users who prefer a stop collar.



Type 52-AG -Bridge Length, Type 53-AG -Car Length Hex Nut Reamers Black & Gold Finish HSS- Spiral Flute

- Designed for aligning and enlarging holes in structural steel applications.
- Gold treated for maximum lubricity.

TYPE 52-AG BRIDGE LENGTH

Part #	Diameter Inches	Hex Shank Inches	Flute Length	Overall Length	No. per/pack
20480	9/16	1-1/16	5-1/8	6-7/8	1
20490	5/8	1-1/16	6-1/8	7-7/8	1
20510	11/16	1-1/16	7-1/8	9-1/4	1
20520	3/4	1-1/4	7-3/8	9-3/8	1
20530	13/16	1-1/4	7-3/8	9-3/8	1
20540	7/8	1-7/16	7-3/8	9-3/8	1
20550	15/16	1-7/16	7-3/8	9-3/8	1
20560	1	1-7/16	7-3/8	9-3/8	1
20570	1-1/16	1-5/8	7-3/8	9-3/8	1
20500	1-1/8	1-5/8	7-3/8	9-3/8	1
20580	1-3/16	1-13/16	7-3/8	9-3/8	1
20590	1-5/16	2	7-3/8	10	1
21120	1-3/8	2	7-3/8	10	1
21130	1-7/16	2	7-3/8	10	1
21140	1-1/2	2	7-3/8	10	1
21150	1-9/16	2	7-3/8	10	1
21160	1-5/8	2	7-1/2	10	1

TYPE 53-AG CAR LENGTH

Part #	Diameter Inches	Hex Shank Inches	Flute Length	Overall Length	No. per/pack
35580	9/16	1-1/16	4	5-1/2	1
35590	5/8	1-1/16	4-1/2	6	1
35610	11/16	1-1/16	4-1/2	6-3/8	1
35620	3/4	1-1/4	5	7	1
35630	13/16	1-1/4	5	7	1
35640	7/8	1-7/16	5	7	1
35650	15/16	1-7/16	5	7	1
35660	1	1-7/16	5	7	1
35670	1-1/16	1-5/8	5	7	1
35600	1-1/8	1-5/8	5	7	1
35680	1-3/16	1-13/16	5	7	1
35690	1-5/16	2	5	7-7/8	1